



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4022-3**Job Sheet 191550****Part No:** D4022-3**Job Qty:** 2 pcs**Part Name:** Fuel Pump Mounting Bracket**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/4/19**Job Tracking No:****Due Date:** 3/22/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	DP 3/22/19		0.00	0.00	Purchasing - 1		DP APR 30 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	3/22/19		0.00	0.00	Packaging 2 - 1 - B4B		DP APR 30 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

**Container No:** S176791**Part:** D4022-3**Job No:** 191550**Serial No/Batch:** S176791**Revision:** D**Inspector:****Exp Date:****Instructions:** Various STC's

Date: 04/30/19

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

120 QC 6	2 pcs	3/22/19	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				QC 6 - 42	
				QC 6 - 9	MAY 02 2019 DAS 40
				QC 6 - 68	9-89
				QC 6 - 61	
130 Packaging 3-1 - Stock - B4B	2 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST245 MAY 03 2019
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140 QC 21 - SA	2 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	MAY 03 2019

Part Op 100 - (Purchasing) Issue P/O: 042293 Part #: TC 250-100
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

CTx2 3-5-19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
TC 250-100	Fuel Pump Clamp D4022-3	2 Ea (1 ea)	100-Purchasing	S176 789

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	TC 250-100	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/4/19 12:05 PM dart.lavoie.chantal

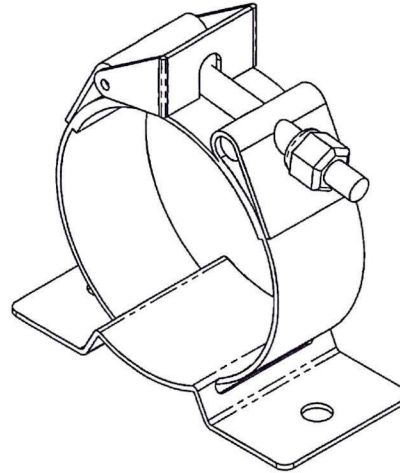
DART AEROSPACE
PART NUMBER

D4022-3

JOHN CAMERON AVIATION
PART NUMBER

REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE (ϕ)
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5
	AEROSPARES ACCESSORIES	TC 250-100	STAINLESS STEEL	2.5

D4022-X FUEL PUMP MOUNTING BRACKET

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

RELEASED
2017-10-06

APPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4022	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FUEL PUMP	NTS
DATE	17.06.13	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042793



Supplier: AES002-VU
Aerospars Accessories Inc
20544 Concession # 9, , RR #2
Alexandria
ON
K0C 1A0 Canada
Phone: 800 355 2157
Fax: 613 525 0925

Attention: Preston, Ian

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042793

PO Date: 3/5/19

Due Date: 5/8/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: *revised*

E-MAILED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191549	A8150-B1			Fuel Pump D4022-1 As Per Dwg D4022 Rev. D	Firmed XZ	-	5/8/19 APR 30 2019	2 Ea	0 Ea DP	2 Ea	\$1,265.00/Ea	\$2,530.00
2	191550	TC 250- 100			Fuel Pump Clamp D4022-3 As Per Dwg D4022 Rev. D	Firmed XZ	-	3/22/19 APR 30 2019	2 Ea	0 Ea DP	2 Ea	\$39.00/Ea	\$78.00
Grand Total:													\$2,608.00

DAS
40
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/8/19 8:00 AM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042793



Supplier: AES002-VU
Aerospars Accessories Inc
20544 Concession # 9, , RR #2
Alexandria
ON
K0C 1A0 Canada
Phone: 800 355 2157
Fax: 613 525 0925

Attention: Preston, Ian

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042793

PO Date: 3/5/19

Due Date: 3/22/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191549	A8150-B1			Fuel Pump D4022-1 As Per Dwg D4022 Rev. D	Firmed	-	3/22/19	2 Ea	0 Ea	2 Ea	\$1,135.00/Ea	\$2,270.00
2	191550	TC 250-100			Fuel Pump Clamp D4022-3 As Per Dwg D4022 Rev. D	Firmed	-	3/22/19	2 Ea	0 Ea	2 Ea	\$39.00/Ea	\$78.00

Grand Total: \$2,348.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

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A049 SUPPLIER AWARENESS

DAS
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AEROSPARES ACCESSORIES INC.

Invoice

20544 CON #9 ,R.R. #2
ALEXANDRIA, ONT. K0C-1A0
TEL 613-525-0924 FAX 613-525-0925

Date Invoice #
2019-04-29 241992

Invoice To

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON
K6A-1K7

Ship To

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON
K6A-1K7

P.O. No.	Terms	Rep	Ship	Via	F.O.B.	Project
042793	Net 30	USD	2019-04-29	FEDEX COL...	ALEXANDRIA	

Item	Description	BATCH #	SERIAL #	Quantity	Price Each	Amount
A8150-B1(25...	A8150-B1 FUEL BOOST PUMP NEW	P.O. 5318	208776,212361	2	1,265.00	2,530.00
	outright sale special pricing					
TC250-100	CLAMP (2.50 DIA) new	P.O.5125	N/A	2	39.00	78.00
F/C	SHIPPING & HANDLING Fedex collect				0.00	0.00

The parts supplied hereon were
acquired directly from the O.E.M.,
or an approved supplier/repair
station which maintains a quality
assurance system providing full
traceability to source of supply.

Signature _____

Sales Tax Summary

GST (3) On Sales@13.0%	339.04
Total Tax	339.04

Thank you for your business.

Total

\$2,947.04

GST/HST No. 881274476

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